

## *For FormLabs Printers*

- Gently scrape as much resin out of VAT as possible (don't rush)
- Spray IPA on VAT to moist the remaining resin and scrape out IPA+resin mixture. After 2-3 times PDMS should be clean of resin
- Moist clean paper towel with IPA and clean off the 4 walls and corners
- Be gentle to where the PDMS meets the 4 walls (this is the weak link)
- It is fine that VAT walls are not squeaky clean, it does not impact print
- Air out IPA before use

IPA is NOT PDMS friendly – repeat cleaning and soaking causes swelling

Dedicate a VAT to a resin to avoid repeat cleaning

Substandard (un-pure) acrylic gets damaged by IPA easily

Reject VAT when signs of aging is detected